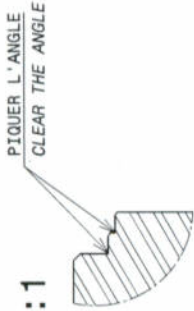


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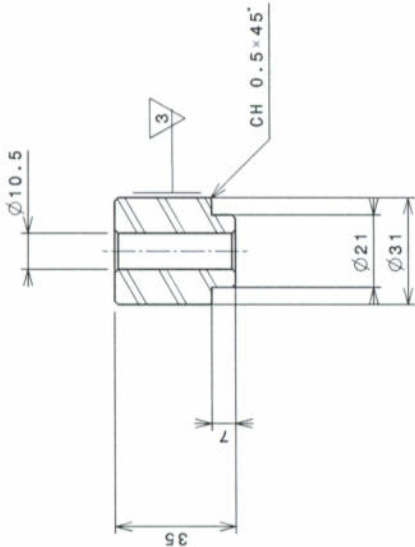
Détail B
Echelle : 2:1



3 MARQUER "TM1285P003" SUIVANT GUIDE DE PRODUCTION
UPI019. (CARACTERES HAUTEUR 2 mm)
MARK "TM1285P003" AS PER UPI019 PRODUCTION GUIDE" (CHARACTER
HEIGHT 2 mm)

2 PROTECTION: OXYDATION ANODIQUE NOIRE
PROTECTION: BLACK ANODIZING

1 CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°

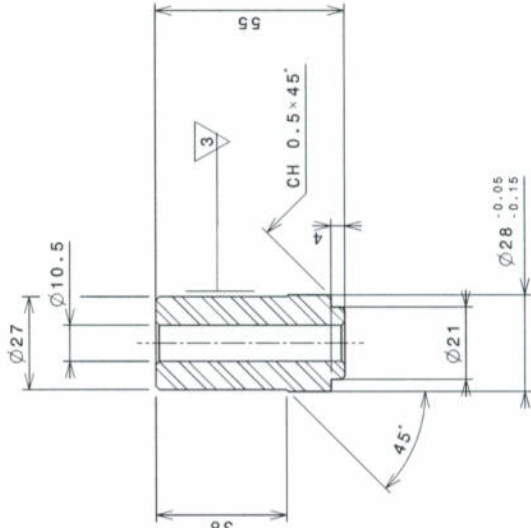


POUSSOIR	2024	1/1	TM1285P003
PLUNGER			

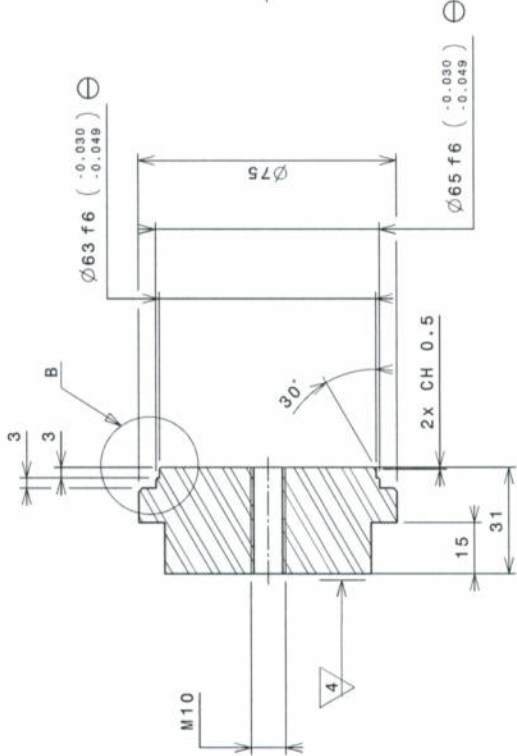
3 MARQUER "TM1285P002" SUIVANT GUIDE DE PRODUCTION
UPI019. (CARACTERES HAUTEUR 2 mm)
MARK "TM1285P002" AS PER UPI019 PRODUCTION GUIDE (CHARACTER
HEIGHT 2 mm)

2 PROTECTION: OXYDATION ANODIQUE NOIRE
PROTECTION: BLACK ANODIZING

1 CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°



POUSSOIR	2024	1/1	TM1285P002
PLUNGER			



A-A

4 MARQUER N° D'IMMATRICULATION OUTILLAGE SUIVANT GUIDE DE
PRODUCTION UPI019. (CARACTERES HAUTEUR 4 mm)
MARK THE TOOL P/N AS PER UPI019 PRODUCTION GUIDE
(CHARACTER HEIGHT 4 mm)

3 PROTECTION: OXYDATION ANODIQUE NOIRE
PROTECTION: BLACK ANODIZING

2 CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°

1 CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°
BREAK THE SHARP EDGES BY CH. 0,2 TO 0,3 AT 45°

SOCLE	2024	1/1	TM1285P001
BASE			

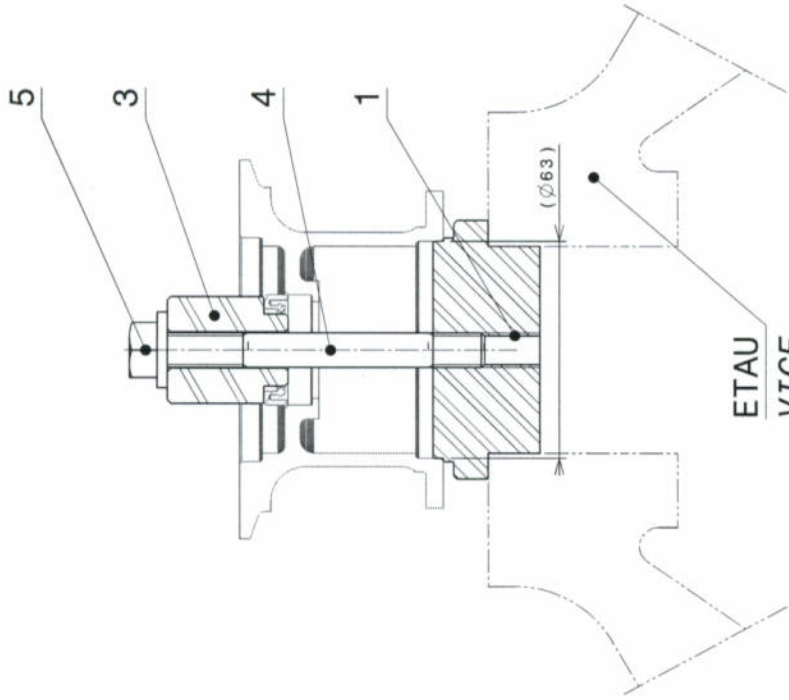
DESINE PAR: DRAWN BY: LE 18/02/09	VERIFIE PAR: APPROVED BY: EAD-PO	INTERPRETATION DES DESAINS SELON INTERPRETATION OF DIMENSIONS AS PER: SCALE 1/1	SETA PYR 02/02/01
MACHINE / ENSTRE MACHINE / ENSTRE MODULE CARTER ENTREE ENTER CASTING MODULE	DESIGNATION / PIECE / PART DESCRIPTION N° PIECE / PART NUMBER 70CM022000	DESIGNATION OUTILLAGE TOOL NAME	TM1285P001
OUTILLAGE POSE DEPOSE INSTALL AND REMOVAL TOOL			
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION			
Echelle / SCALE 1 /			
CODE FABRICANT / CODE MANUFACTURER CODE : Turbomeca Groupe SAFRAN			
FORMAT SIZE A1			
PLANCHE SHEET 2			

1		2		3		4		5		6		
NOMENCLATURE												
PL SH	REP ITEM	QTE QTY	DESIGNATION DESCRIPTION	FOURNISSEUR SUPPLIER	REF. FOURNISS. SUPPLIER P/N	REFERENCE TM P/N	MODIFICATIONS					INDEX INDEX
A	2	1	SOCLE BASE	TM	.	TM1285P001	CREATION CREATION					A
	2	1	POUSOIR PLUNGER	TM	.	TM1285P002	REDESSINE PLAN EN CAO- AJOUTE TRADUCTION EN ANGLAIS REDRAWN DRAWING IN CAD- ENGLISH TRANSLATION ADDED					B
	2	1	POUSOIR PLUNGER	TM	.	TM1285P003	MODIFIE REP. 1 MODIFIED ITEM 1					C
							<div>SHOP COPY</div> <div>RELEASED FOR PROD.</div> <div>DATE: 1/20/11 INT: SC</div>					
	4	1	GOUJON M10-100 STUD M10- 100	NLM	07020-410	(TM1285P005)						
	5	1	ECROU A EMBASE M10 M10 BASE NUT	NLM	07240-10	(TM1285P005)						
						
						
							<div>Plan dessiné à l'aide du logiciel CATIA V5</div> <div>Drawing drawn with CATIA V5 software</div>					
						
						
						
						
						
						
						
						
						
B	S/P A/D	.	ETIQUETTE IDENTIFICATION LABEL	TM	.	8815099808	DESIGNATION OUTILLAGE					
	OUTILLAGE POSE DEPOSE					
	TOOL NAME					
	INSTALL AND REMOVAL TOOL					
	CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION					
	THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION					
	Echelle Scale					
	Turbomeca					
	CODE FABRICANT F0228 / MANUFACTURER CODE :					
	FORMAT SIZE A3					
	TM1285G001					
	PLANCHE SHEET 0-2					
	DATE: 18/02/09					
	A E DOUMECQ					
	DATE: 02/02/01					
TM1285G001 - C <13 octobre 2010> - 2 / 4												

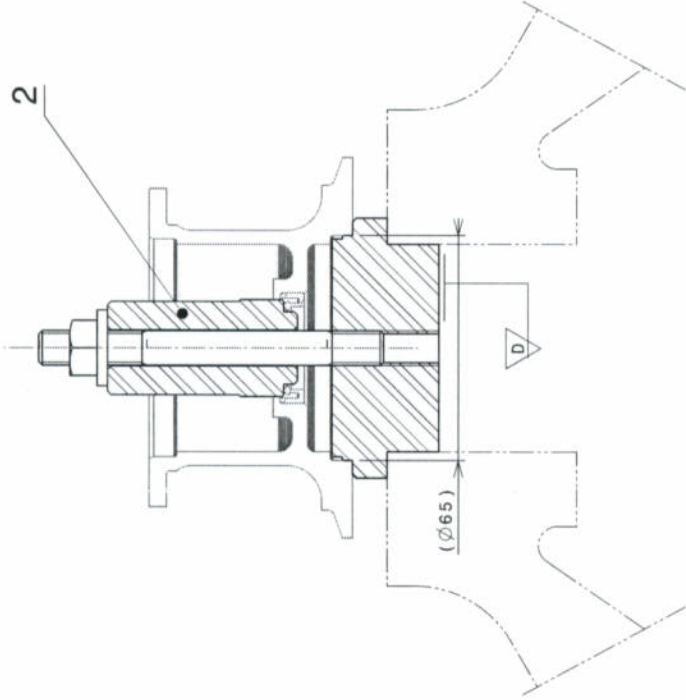
POSE
INSTALLATION

DEPOSE
REMOVAL

SHOP COPY



ETAU
VICE



D ZONE DE MARQUAGE DU N° D'IMMATRICULATION OUTILLAGE
SUIVANT GUIDE DE PRODUCTION UPI019.
MARKING AREA OF THE TOOL P/N AS PER UPI019
PRODUCTION GUIDE.

C LES COTES ET CRITERES DU PLAN REPERES SONT A
TRANScrire SUR LE "CERTIFICAT DE CONFORMITE"
THE DIMENSIONS AND CRITERIA OF THE DRAWING
INDICATED WITH MUST BE COPIED ON THE
"CERTIFICATE OF COMPLIANCE"

B PROCESS: - POSE -> - METTRE EN PLACE LE SUPPORT DEMARREUR
SUR LE SOCLE REP. 1
- POSITIONNER LA BAGUE D'ETANCHEITE ET
LE POUSSOIR REP. 3
- VISSER L'ECROU REP. 5 POUR POSER LA BAGUE
DANS SON LOGEMENT.

- DEPOSE -> - METTRE EN PLACE LE SUPPORT DEMARREUR
SUR LE SOCLE REP. 1
- POSITIONNER LE POUSSOIR REP. 2
- VISSER L'ECROU REP. 5 POUR DEPOSER LA BAGUE
DE SON LOGEMENT.

PROCESS: INSTALL -> - PUT THE STARTER BASE IN POSITION ON THE IT.1
- PUT THE SEALING RING AND IT.3 IN POSITION.
- THIGHTING IT.5 TO INSTALL THE SEALING RING
IN ITS HOUSING.

REMOVAL -> - PUT THE STARTER BASE IN POSITION ON THE IT.1
- PUT IT.2 IN POSITION.
- THIGHTING IT.5 TO REMOVAL THE SEALING RING.

A FONCTION: POSER ET DEPOSER LA BAGUE D'ETANCHEITE
DU SUPPORT DEMARREUR
FUNCTION: INSTALL AND REMOVAL THE SEALING RING

ALL DIMENSIONS ARE IN MILLIMETERS

Plan dessin      l'aide du logiciel CATIA V5
Drawing drawn with CATIA V5 software

DESIGNER PAR EXA-D PC LE: 18/02/09	VERIFIE PAR EXA-D PO	INTERPRETATION DES DESSINS SELON INTERPRETATION DES DESSINS AS PER: ST2100	DATE
MACHINE / FINISH MAXILA 2A	DESIGNATION PI��CE / PART DESCRIPTION MODULE CARTER ENTREE ENTER CASTING MODULE	N�� PI��CE / PART NUMBER 70CM022000	DATE
DESIGNATION OUTILLAGE			
TOOL NAME			
INSTALL AND REMOVAL TOOL			
CE DESSIN EST LA PROPRI��TE DE LA SOCI��T�� TURBOMECA IL NE PEUT ��TRE COMMUNIQU�� �� DES TERTIERS SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION			
ECHELLE SCALE 1/1	CODE FABRICANT T0228 / MANUFACTURER CODE :		
		C J BESCOULA	DATE : 13/10/10
		B J E DOMECQ	DATE : 18/02/09
FORMAT SIZE A1	TM1285G001		PLANCHE SHEET 1/1
		A J E DOMECQ	DATE : 02/02/01